



# PAC™-L

## Modified Natural Cellulosic Polymer

**Description** PAC™-L modified natural cellulosic polymer provides filtration control in most water-based drilling fluids without substantially increasing viscosity. PAC-L polymer when added to a QUIK-GEL® or BORE-GEL® slurry, yields a drilling mud system suitable for drilling in sandy formation. PAC-L polymer can be added to vegetable or mineral oil to provide an oil-based fluid suspension, which can be poured into drill string directly.

- Applications/Functions**
- Can provide filtration control in fresh or brackish water-based drilling fluids
  - Can reduce fluid loss without significantly increasing fluid viscosity
  - Can encapsulate shale to prevent swelling and disintegration
  - Can promote borehole stability in water sensitive formations
  - Can minimize rod chatter, rotational torque and circulating pressure
  - Can improve hole cleaning and core recovery

- Advantages**
- Effective in fresh water, salt water and brackish water-based drilling fluids
  - Effective in small quantities for filtration control
  - Non-fermenting
  - Compatible with other Baroid drilling fluid additives
  - Resistant to harsh environments and contaminants

**Typical Properties**

• Appearance	White, free-flowing powder
• pH ( 1% aqueous solution)	7.75

- Recommended Treatment**
- Using a Venturi mixer, or into vortex of a high-speed stirrer, add slowly and uniformly to the entire circulating system.

**Recommended Treatment**

<b>Approximate Amounts of PAC-L Polymer Added to Water-based Fluids</b>		
<b>Desired Condition/Result</b>		
<b><i>Added to fresh or salt water</i></b>	<b>lb/100 gal</b>	<b>kg/m<sup>3</sup></b>
<ul style="list-style-type: none"><li>To help stabilize water sensitive formation</li></ul>	3 – 7	4 – 8.5
<ul style="list-style-type: none"><li>To help reduce torque and lower circulating pressure</li></ul>	0.5 - 2	0.6 – 2.4
<b><i>Added to QUIK-GEL<sup>®</sup> slurry (25 lb/100 gallons) or (30 kilograms per m<sup>3</sup>)</i></b>	<b>lb/100 gal</b>	<b>kg/m<sup>3</sup></b>
<ul style="list-style-type: none"><li>To help reduce filtration rate and improve borehole stability</li></ul>	0.5 - 2.0	0.6 – 2.4
<b><i>Added to BORE-GEL<sup>®</sup> slurry (35 lb/100 gallons) or (42 kilograms per m<sup>3</sup>)</i></b>	<b>lb/100 gal</b>	<b>kg/m<sup>3</sup></b>
<ul style="list-style-type: none"><li>To help reduce filtration rate and improve borehole stability</li></ul>	0.5 – 2.0	0.6 – 2.4

*Note:*

Very salty waters may require twice as much PAC-L polymer as fresh water. Preferably, PAC-L polymer should be mixed in fresh water before it is added to very salty water.

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**Packaging**

PAC-L polymer is packaged in 50-lb (22.7 kg) bags.

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**Availability**

PAC-L polymer can be purchased through any Baroid Industrial Drilling Products Retailer. To locate the Baroid IDP retailer nearest you contact the Customer Service Department in Houston or your area IDP Sales Representative.

**Baroid Industrial Drilling Products  
Product Service Line, Halliburton**

3000 N. Sam Houston Pkwy. E.  
Houston, TX 77032

**Customer Service** (800) 735-6075 Toll Free (281) 871-4612

**Technical Service** (877) 379-7412 Toll Free (281) 871-4613

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