

# **DOUBLE-CHANNEL submersible pumps**







# **DOUBLE-CHANNEL**

- \* BC electric pumps are DOUBLE CHANNEL pumps, specially designed and made using the most advanced expertise of Pedrollo that can rely on 50 years of experience in pump construction.
- Made from stainless steel and exceptionally sturdy, abrasion-resistant, long-lasting, heavy-gauge castiron, BC series pumps feature high-efficiency DOUBLE CHANNEL type impellers for high flow rates. They are therefore suitable for draining foul and waste water, sewage, water mixed with solids, activated and putrid sludge with solids in suspension up to 50 mm in diameter.
- \* Thanks to enhanced oversizing of the electric motor, shaft and bearings, these new **BC** electric pumps guarantee unprecedented service life, high hydraulic performance, low operating costs and easy maintenance. The sturdy electric motor construction allows continuous mode operation even if partially uncovered.



### **PERFORMANCE RANGE**

- Flow rate up to **2300 l/min** (138 m<sup>3</sup>/h)
- Head up to 31 m

#### **APPLICATION LIMITS**

- **10 m** maximum immersion depth below the water level (with a properly long power cable)
- Maximum liquid temperature +40 °C
- Passage of suspended solids:
  - up to Ø 35 mm for BC 35
  - up to **Ø 50 mm** for BC 50

Minimum immersion depth for continuous service:  ${\bf 500}~{\bf mm}$ 

#### **CONSTRUCTION AND SAFETY STANDARDS**

• 10 m power cable length

### **INSTALLATION AND USE**

Made from stainless steel and exceptionally sturdy, abrasion-resistant, long-lasting, heavy-gauge cast iron, the **BC** pump series features a DOUBLE-CHANNEL impeller and is therefore suitable for draining **dirty, sewage and waste water, and water mixed with putrid sludge**.

The pumps are suitable for installation in sewers, tunnels, excavations, canals, underground car parks, etc.

#### **PATENTS - TRADE MARKS - MODELS**

Registered EU Design n. 003863158-0001

#### **OPTIONS AVAILABLE ON REQUEST**

Other voltage ratings or 60 Hz frequency

#### WARRANTY

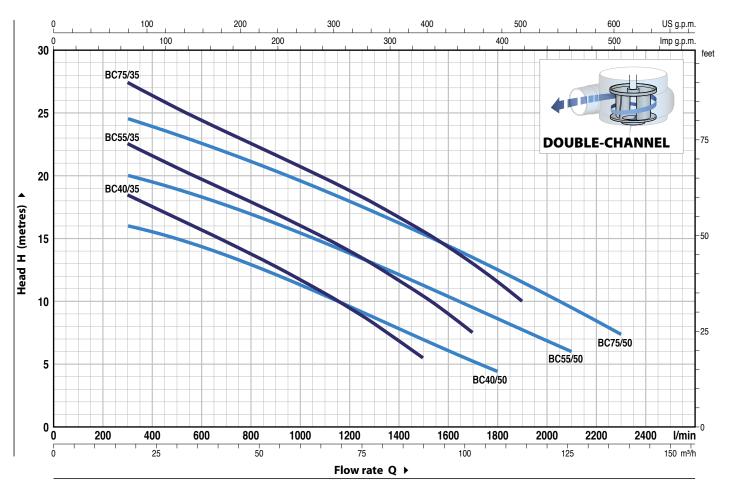
2 years in accordance with our general terms of sale





#### **CHARACTERISTIC CURVES AND PERFORMANCE DATA**

#### 50 Hz n= 2900 min<sup>-1</sup>



| MODEL       | POWE | R (P2) | m³/h            | 0    | 18   | 30   | 42   | 54   | 66   | 78   | 90   | 102  | 114  |
|-------------|------|--------|-----------------|------|------|------|------|------|------|------|------|------|------|
| Three-phase | kW   | HP     | Q I/min         | 0    | 300  | 500  | 700  | 900  | 1100 | 1300 | 1500 | 1700 | 1900 |
| BC 40/35    | 3    | 4      |                 | 21.4 | 18.5 | 16.6 | 14.7 | 12.8 | 10.6 | 8.2  | 5.5  |      |      |
| BC 55/35    | 4    | 5.5    | <b>H</b> metres | 25.8 | 22.5 | 20.6 | 18.8 | 17   | 15   | 12.9 | 10.4 | 7.5  |      |
| BC 75/35    | 5.5  | 7.5    |                 | 31   | 27.5 | 25.4 | 23.5 | 21.6 | 19.8 | 17.8 | 15.6 | 13   | 10   |

| MODEL       | POWE | R (P2) | m³/h            | 0    | 18   | 30   | 45   | 60   | 75   | 90   | 108  | 126  | 138  |
|-------------|------|--------|-----------------|------|------|------|------|------|------|------|------|------|------|
| Three-phase | kW   | HP     | Q //min         | 0    | 300  | 500  | 750  | 1000 | 1250 | 1500 | 1800 | 2100 | 2300 |
| BC 40/50    | 3    | 4      |                 | 16.5 | 16   | 14.8 | 13.1 | 11.1 | 9    | 6.8  | 4.5  |      |      |
| BC 55/50    | 4    | 5.5    | <b>H</b> metres | 21.5 | 20   | 19.1 | 17.5 | 15.6 | 13.5 | 11.3 | 8.7  | 6    |      |
| BC 75/50    | 5.5  | 7.5    |                 | 26.5 | 24.5 | 23.2 | 21.5 | 19.6 | 17.5 | 15.3 | 12.4 | 9.4  | 7.5  |

**Q** = Flow rate **H** = Total manometric head

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.















# **BC35-50**

# **DOUBLE-CHANNEL**

#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

1 **PUMP BODY** Cast iron with Epoxy Electro Coating treatment, with flanged and threaded port in compliance with

ISO 228/1

2 IMPELLER Cast iron with Epoxy Electro Coating treatment DOUBLE-CHANNEL type

**3 MOTOR CASING** AISI 304 stainless steel

4 MOTOR CASING PLATE Cast iron with Epoxy Electro Coating treatment

5 MOTOR SHAFT AISI 431 stainless steel

#### **6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER**

| Seal  | Shaft    | <b>Shaft</b> Position |                 | Materials       |           |  |
|-------|----------|-----------------------|-----------------|-----------------|-----------|--|
| Model | Diameter |                       | Stationary ring | Rotational ring | Elastomer |  |
| AR-27 | Ø 27 mm  | Motor side            | Silicon carbide | Graphite        | NBR       |  |
| AR-25 | Ø 25 mm  | Pump side             | Silicon carbide | Silicon carbide | NBR       |  |

#### 7 BEARINGS 6306 ZZ C3 / 6304 ZZ C3

#### 8 ELECTRIC MOTOR

three-phase 400 V - 50 Hz

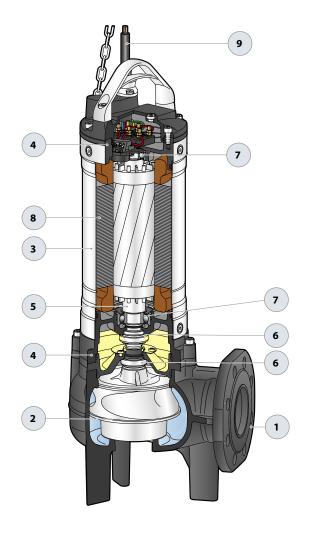
with automatically resettable thermal motor protector built into the motor (THREE-PHASE)

Insulation: class FProtection: IP X8

#### 9 POWER CABLE

"H07 RN-F" type

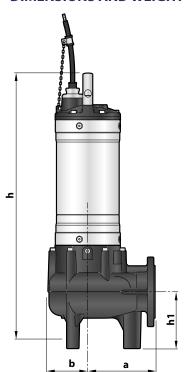
Standard length 10 metres

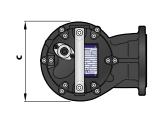


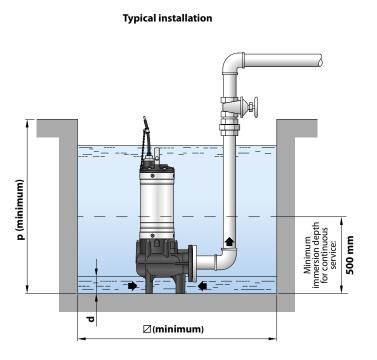
# **BC 35 - 50**

# **DIMENSIONS AND WEIGHT**









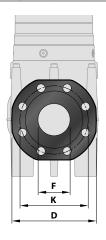
| MODEL       | Passage   | DIMENSIONS mm |     |     |     |     |    |     |     |      |  |  |  |
|-------------|-----------|---------------|-----|-----|-----|-----|----|-----|-----|------|--|--|--|
| Three-phase | of solids | a             | b   | С   | h   | h1  | d  | р   |     | 3~   |  |  |  |
| BC 40/35    |           |               |     |     | 595 |     |    |     |     | 56.0 |  |  |  |
| BC 55/35    | Ø 35 mm   | 170           | 113 | 225 | 635 | 100 | 40 | 800 | 500 | 62.2 |  |  |  |
| BC 75/35    |           |               |     |     | 665 |     |    |     |     | 67.0 |  |  |  |
| BC 40/50    |           |               |     |     | 655 |     |    |     |     | 58.5 |  |  |  |
| BC 55/50    | Ø 50 mm   | 178           | 107 | 210 | 695 | 150 | 85 | 800 | 500 | 64.7 |  |  |  |
| BC 75/50    |           |               |     |     | 725 |     |    |     |     | 69.4 |  |  |  |

## **PORT FLANGE** -

| MODEL       | FLANGE           | F   | K   | D   | HOLES |        |  |  |
|-------------|------------------|-----|-----|-----|-------|--------|--|--|
| Three-phase | DN               |     | mm  | mm  | N°    | Ø (mm) |  |  |
| BC 40/35    |                  |     |     |     |       |        |  |  |
| BC 55/35    | <b>65</b> (PN10) | 2½" | 145 | 185 | 4     | 18     |  |  |
| BC 75/35    | (FINTO)          |     |     |     |       |        |  |  |
| BC 40/50    |                  |     |     |     |       |        |  |  |
| BC 55/50    | <b>80</b> (PN10) | 3"  | 160 | 200 | 8     | 18     |  |  |
| BC 75/50    | (FINTO)          |     |     |     |       |        |  |  |



| MODEL       | VOLTAGE      |
|-------------|--------------|
| Three-phase | 400 V        |
| BC 40/35    | <b>6.2</b> A |
| BC 55/35    | <b>8.3</b> A |
| BC 75/35    | 13.5 A       |
| BC 40/50    | <b>7.0</b> A |
| BC 55/50    | <b>9.0</b> A |
| BC 75/50    | 13.5 A       |



# **SEWAGE LIFTING SYSTEM**



# VERTICAL DELIVERY VERSION WITH 3/4" GUIDE TUBES (B)

| For <b>BC /35</b> | Code ASSPVX653V  | DN 3" |
|-------------------|------------------|-------|
| For <b>BC /50</b> | Code ASSVXCF071V | DN 3" |

#### Kit comprising:

- 1. footing connection complete with counterflange;
- 2. slide guide with screws and seals;
- 3. support for guide tubes.

# VERTICAL DELIVERY VERSION WITH 2" GUIDE TUBES

(C)

| For <b>BC /35</b> | Code ASSPVX65V    | DN <b>3</b> " |
|-------------------|-------------------|---------------|
| For <b>BC /50</b> | Code ASSVXCF0705V | DN 3"         |

#### Kit comprising:

- 1. footing connection complete with counterflange;
- 2. slide guide with screws and seals;
- 3. support for guide tubes.

## **ACCESSORIES AVAILABLE ON ORDER**

**SLIDE GUIDE** (Can also be ordered separately)

| For <b>BC /35</b> with guide tubes Ø 3/4" | Code ASSFL010  |
|---|----------------|
| For <b>BC /50</b> with guide tubes Ø 3/4" | Code ASSFL0018 |
| For <b>BC /35</b> with guide tubes Ø 2"   | Code ASSFL065  |
| For <b>BC /50</b> with guide tubes Ø 2"   | Code ASSFL072  |

• Complete with screws and seals





# **INTERMEDIATE SUPPORT** (on request)

|                      | • | <br>• |                    |
|----------------------|---|-------|--------------------|
| For guide tubes Ø ¾" |   |       | Code 859SV340INTFA |
| For guide tubes Ø 2" |   |       | Code 859SV349INTFA |



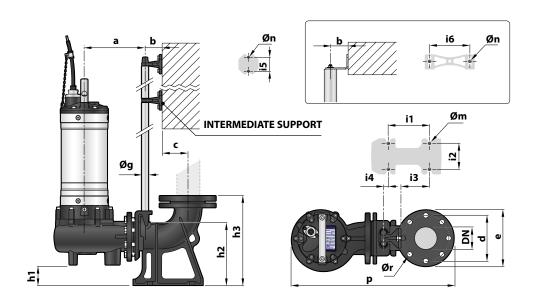


#### **GUIDE TUBES** (AISI 304 stainless steel)

| Guide tubes Ø ¾" | Code 54SARTG005 |
|------------------|-----------------|
| Guide tubes Ø 2" | Code 54SARTG006 |

- To ensure stability, install the intermediate support:
- every 2 metres with 3/4" guide tubes (mandatory);
- every 3 metres with 2" guide tubes (recommended).
- Maximum length of the tube plank: 6 metres





## Version with ¾" guide tubes

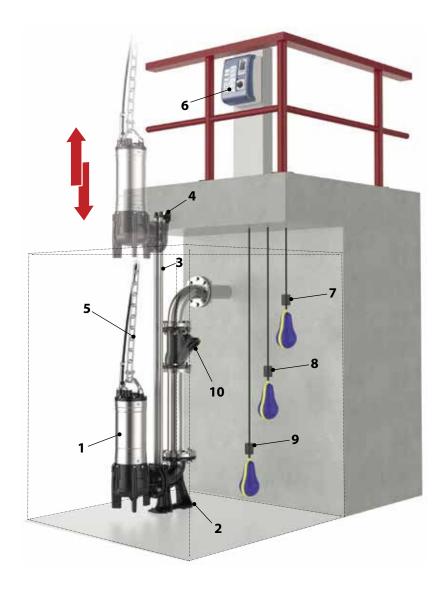
| MODEL  | Passage of solids | PORT |     | DIMENSIONS mm |    |     |     |     |    |     |     |     |     |     |     |    |      |     |     |    |
|--------|-------------------|------|-----|---------------|----|-----|-----|-----|----|-----|-----|-----|-----|-----|-----|----|------|-----|-----|----|
|        | mm                | DN   | а   | b             | c  | d   | e   | р   | h1 | h2  | h3  | i1  | i2  | i3  | i4  | i5 | Øg   | Øm  | Øn  | Ør |
| BC /35 | Ø 35              | 211  | 231 |               |    | 150 | 190 | 550 | 69 | 216 | 200 | 120 | 112 | 0.4 | 1.5 |    | 2/11 | 1.4 | 1.1 | 10 |
| BC /50 | Ø 50              | 3"   | 222 | 61            | 69 | 150 |     | 553 | 19 | 216 | 280 | 130 | 112 | 84  | 15  | 50 | 3/4" | 14  | 11  | 18 |

# Version with 2" guide tubes

| MODEL  | Passage of solids | PORT | DIMENSIONS mm |    |     |     |     |     |     |     |     |     |     |    |    |    |     |    |    |      |    |
|--------|-------------------|------|---------------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|-----|----|----|------|----|
|        | mm                | DN   | a             | b  | c   | d   | e   | р   | h1  | h2  | h3  | i1  | i2  | i3 | i4 | i5 | i6  | Øg | Øm | Øn   | Ør |
| BC /35 | Ø 35              | 3"   | 319           | 06 | 0.5 | 160 | 200 | 710 | 107 | 264 | 392 | 250 | 150 | 34 | -  | 80 | 100 | 2" | 22 | 13.5 | 18 |
| BC /50 | Ø 50              |      | 328           | 86 | 95  |     |     | 714 | 57  |     |     |     |     |    |    |    | 186 |    |    |      |    |

TYPICAL INSTALLATION





- 1. Pump
- 2. Footing connection
- 3. Guide tubes
- 4. Support for guide tubes
- 5. Lifting chain
- 6. Control box
- 7. Alarm float switch
- 8. Starting float switch
- 9. Stop float switch
- 10. Non-return valve





The features and specifications here in are in no way binding for the manufacturer.

Pedrollo S.p.A. reserves the right to modify the product in accordance with its production improvement policy at any time and without prior notice.